

















Catalog LP01ENe

Linear Products



AxialPower Series

Linear \bigcirc

Drives \circ

SA-Series (

DA-Series SC-Series

www.electrocraft.com

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For over 60 years, ElectroCraft has been helping engineers translate innovative ideas into reality – one reliable motor at a time. As a global specialist in custom motor and motion technology, we provide the engineering capabilities and worldwide resources you need to succeed.





This guide has been developed as a quick reference tool for ElectroCraft products. It is not intended to replace technical documentation or proper use of standards and codes in installation of product.

Because of the variety of uses for the products described in this publication, those responsible for the application and use of this product must satisfy themselves that all necessary steps have been taken to ensure that each application and use meets all performance and safety requirements, including all applicable laws, regulations, codes and standards.

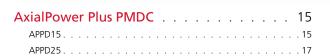
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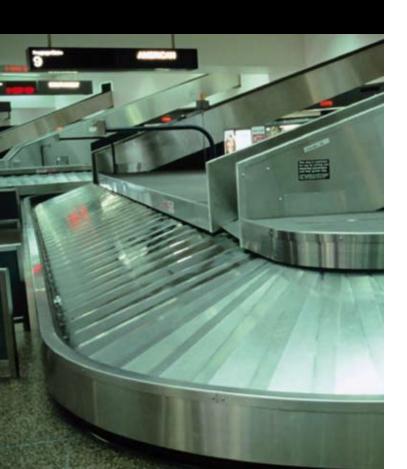




Typical applications for

ElectroCraft Linear Products:

- Custom OEM applications (Our Specialty)
- Packaging
- Semiconductor handling and testing
- Antenna positioning
- Laboratory equipment
- Rapid prototyping machines
- Medical equipment
- Dispensing





An ElectroCraft linear actuator with a custom mechanical configuration helps keep liquid and this business flowing.

Medical Dispensing Pump

Situation: An existing ElectroCraft customer wished to expand their line of medical dispensing pumps. Critical performance metrics included linear speed, axial force, and precise linear positioning. The customer required a wide range of output performance and input power requirements to successfully complete the "family" product offering.

Solution: ElectroCraft was able to design custom windings for the complete linear product offering combining both the linear actuator and leadscrew motor configurations, reducing the number of parts required yet still cover the customer's broad range of linear speed, force, and positioning requirements.

Results: ElectroCraft was able to reduce inventories through design and combined this effort with a Lean manufacturing based pull-system and Kanban program to further reduce inventory while improving delivery performance regardless of the customer's fluctuations in demand.

Helicopter Autopilot

Situation: A manufacturer interested in introducing a completely new technology of autopilot system approached ElectroCraft for an innovative solution. Positional accuracy was critical in this application. The customer was looking for a collaborative effort into the design of the electro-mechanical device.

Solution: ElectroCraft modified a size 17 Linear Actuator with a custom Mil-spec cable assembly, special lead-screw insert and lubrication in order to deliver prototypes quickly. Further collaboration with our customer's innovative R&D team improved the overall performance on subsequent design iterations.



ElectroCraft helps steer the way for a new generation of helicopter auto-pilot systems.

Results: The customer is flying high. Their concept is turned into reality as their product is being final tested and approved for flight.



The pressure is on this high powered linear actuator at the heart of this analytical instrument.

Chromatography Platform

Situation: A leading manufacturer of high end chromatography instruments needed a cost effective solution for a high pressure requirement in a new platform chromatography instrument.

Solution: ElectroCraft incorporated ballscrew technology into our most powerful 34 frame Linear Actuator to produce a compact, yet powerful product. Capable of generating over 900 pounds of force, this linear actuator integrates a high precision ball-nut into the rotor assembly with the ballscrew providing the positional accuracy and the high linear force needed to generate pressures in excess of 15,000 psi.

Results: The capability of the high force and compact linear actuator allowed the customer to expand their product into new markets and opportunities for their customer base.



Select your Linear Products!





A true Push-Pull, axially translating screw.



Rotating screw with an axial translating external nut.

Guided Linear Actuator



Functionality:

Some linear applications do not restrict the leadscrew from rotating

The Guided Linear Actuator feature restricts the screw from rotating, allowing the leadscrew to translate axially

A mechanical assist to the linear actuator to restrict the leadscrew from rotating with the rotor.

Drive Product Matrix

	Bipolar Ste	pper Drive		PM	IDC Servo Dr	ive	
	SA4505	SA4510	DA4303	DA4709	DA4718	SCA-LS-30-03	SCA-SS-30-06
Product Description							
See on page	19	21	23	25	25	27	29
Power Features							
Min. Voltage (VDC)	11	11	11	11	11	11	11
Max. Voltage (VDC)	48	48	30	70	70	30	30
Dual Bridge MOSFET Driver	•	•	•	•	•	•	•
Switching Frequency (kHz)	50	50	Linear	50	50	50	50
Linear Output			•			•	
PWM Output				•	•		•
Trap Waveform				•	•		•
Power Ratings							
Peak Current	5	10	3	18	36	3	6
Nominal Current	5	10	3	9	18	3	6
Adjustable Current	•	•	•	•	•	•	•
Max Continuous Power (W)	240	480	75	1260	2520	75	150
Control Modes							
Max. Step Input Frequency (kHz)	40	40					
Microstepping up to 1/16	•	•					
Internal Oscillator (x8)	•	•					
External Pulse Train (5-24 Logic)	•	•					
Fallback Current	•	•					
Analog Command (VDC)	+1 to +5 VDC	+1 to +5 VDC	±10	±10	±10	±10	±10
Torque Control				•	•	•	•
I/R Compensation			•	•	•	•	•
Speed Control using Tach			•	•	•	•	•
Speed Control using Voltage			•	•	•	•	•
Speed Control using Encoder							
Communication / Compliance							
CE Compliance (LV Directive)	•	•	•	•	•	•	•
Physical Enclosure							
Totally Enclosed	•	•	•	•	•	•	•
Case Type	Book Shelf	Book Shelf	Book Shelf	Book Shelf	Book Shelf	Rack	Rack



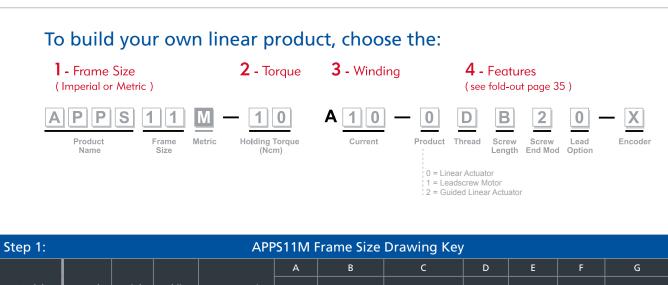
APPS11M: ElectroCraft AxialPower™ Plus | Linear Actuator Stepper

Size	Holding Torque oz-in (Ncm)	Linear Speed inch / sec (mm / sec)	Linear Force Pounds (Newton)
NEMA 11, 1.8°	14 (10)	16 (400)	32 (140)

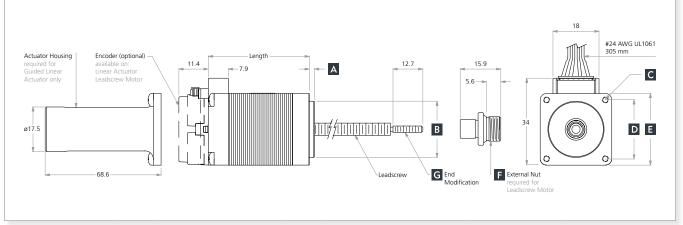


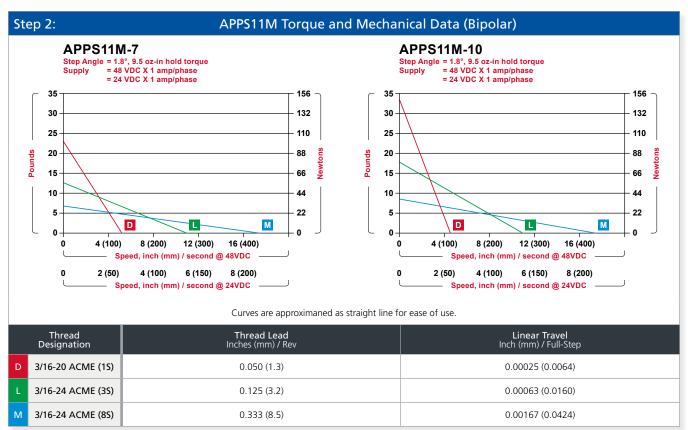
Reliable. Precise.

The ElectroCraft size 11 stepper-based linear actuator is ultra-reliable and made to exacting standards incorporating precision materials all designed to provide reliable performance with axial resolution in the microns.



step 1.					21 1101 1	Tarrie Size	Drawing Key				
					А	В	С	D	E	F	G
Model	Length	Weight	Holding Torque	Roter Inertia	Pilot Length	Pilot Diameter	Mount Hole Callout	Mount Hole Spacing	External Flange Dimension	External Nut Thread	Screw End Mod
APPS11M-7	1.24 in (31.5mm)	4.0 oz (110g)	9.5 oz-in (6.7 Ncm)	0.002 oz-in-sec ² 1.41 ⁻³ Ncm-sec ²	2.0 mm	22.00 +0.00 /	M2.5 x 0.45 mm	23 mm	28 mm	M10 x 1.0	6-32 UNF M2.4 x 0.45
APPS11M-10	1.56 in (39.6mm)	5.1 oz (145g)		0.0035 oz-in-sec ² 2.47 ⁻³ Ncm-sec ²		-0.03 mm	dia 3.5 mm Deep	23 111111	28 111111	W110 X 1.0	0.098 / 0.097 in (2.5 mm) Dia Journal





Motor step rate calculation: Motor step rate (halfstep/sec) = [Speed (in/sec)*2] / [travel (in/fullstep)]

Example "L" thread pitch: @ 2 in/sec = 6,350 halfsteps/sec

Ste	ep 3:			Available Wind	dings		
	Metric	7A05	7A10	7A15	10A05	10A10	10A15
_	Current Bipolar (A/Phase)	0.5	1.0	1.5	0.5	1.0	1.5
Bipolar	Phase Voltage VDC	5.0	2.5	1.7	6.2	3.1	2.1
<u>B</u>	Phase Resistance (ohm)	10.00	2.50	1.10	12.40	3.10	1.40
	Phase Inductance (mH)	6.8	1.5	0.7	10.4	2.7	1.1

Unipolar windings available upon request.



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APPS17 & APPS17M: ElectroCraft AxialPower™ Plus | Stepper

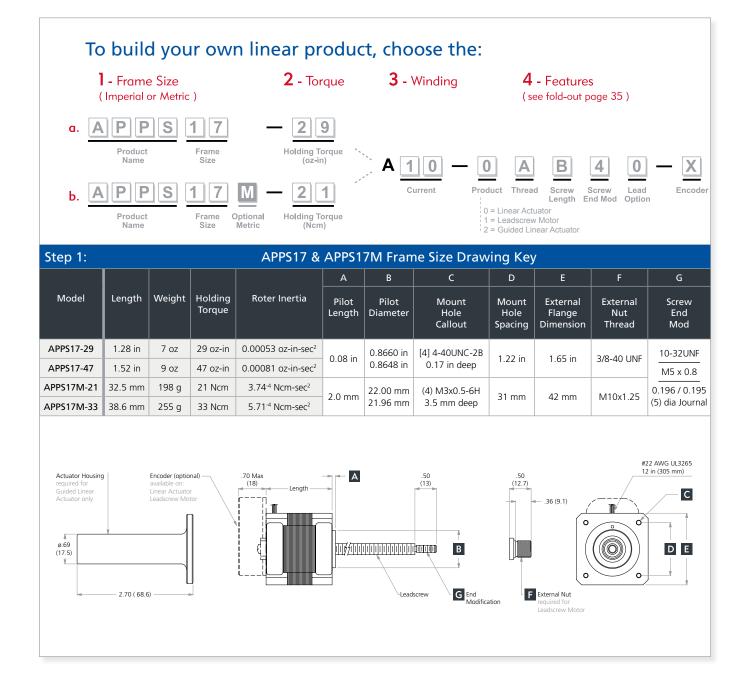
Size	Holding Torque oz-in (Ncm)	Linear Speed inch / sec (mm / sec)	Linear Force Pounds (Newton)
NEMA 17, 1.8°	47 (33)	20 (508)	70 (310)

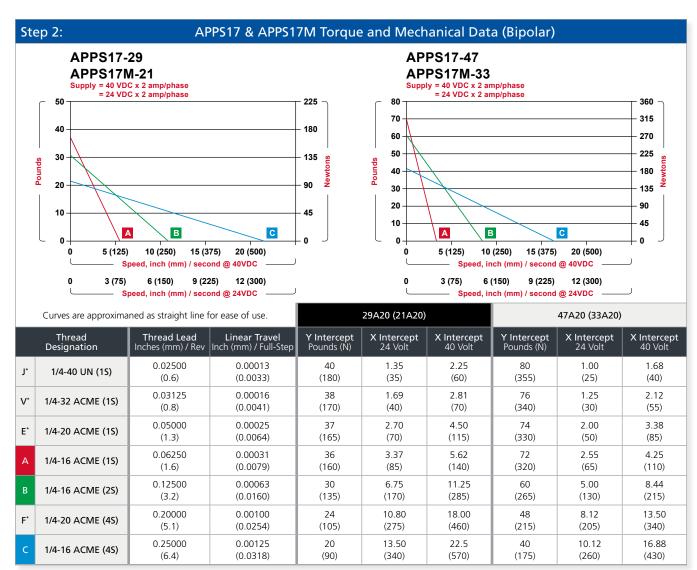




Precise. Quick.

The ElectroCraft NEMA 17 stepper-based linear actuator is reliable, made to be both precise and responsive with positional accuracy in the microns, load capabilities up to 70 Lbs (32kg), and linear speeds to 12 inches/second (305mm/second).





Motor step rate calculation: Motor step rate (halfstep/sec) = [Speed (in/sec)*2] / [travel (in/fullstep)]

Example "B" thread pitch: @ 2 in/sec = 6,420 halfsteps/sec

Ste	р 3:			Available Wind	dings		
	Imperial	29A10	29A15	29A20	47A10	47A15	47A20
	Metric	21A10	21A15	21A20	33A10	33A15	10A20
Bipolar	Current Bipolar (A/Phase)	1.0	1.5	2.0	1.0	1.5	2.0
- B	Phase Resistance (ohm)	3.8	1.90	0.95	4.9	2.4	1.2
	Phase Inductance (mH)	4.8	2.3	1.2	9.1	4.9	2.3

Unipolar windings available upon request.

^{*} Consult factory for availability.



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APPS23 : ElectroCraft AxialPower™ Plus | Linear Actuator Stepper

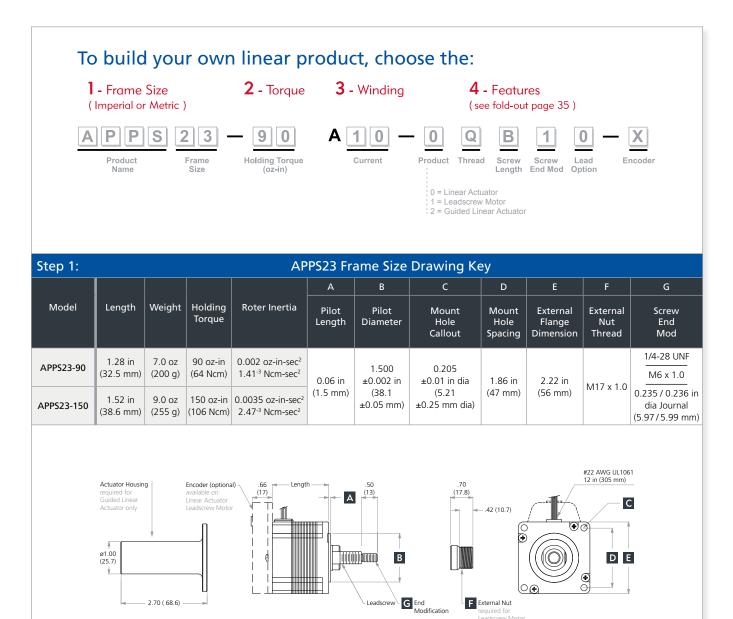
Size	Holding Torque oz-in (Ncm)	Linear Speed inch / sec (mm / sec)	Linear Force Pounds (Newton)
NEMA 23, 1.8°	150 (106)	7.5 (190)	175 (780)

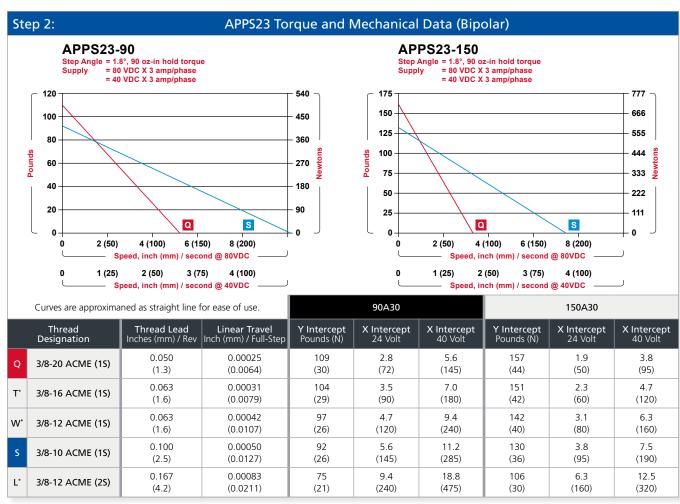




Quick. Powerful.

The ElectroCraft NEMA 23 stepper-based linear actuator is reliable, made to be both responsive and powerful, with positional accuracy in the microns, load capabilities up to 175 Lbs (80kg) and linear speeds to 5 inches/second (130mm/second).





Motor step rate calculation: Motor step rate (halfstep/sec) = [Speed (in/sec)*2] / [travel (in/fullstep)]

Example "S" thread pitch: @ 2 in/sec = 8,000 halfsteps/sec

Ste	p 3:			Available Wind	dings		
	Imperial	90A10	90A20	90A30	150A10	150A20	150A30
	Current Bipolar (A/Phase)	1.0	2.0	3.0	1.0	2.0	3.0
Bipolar	Phase Voltage VDC	5.8	3.0	1.8	7.9	3.8	2.4
B	Phase Resistance (ohm)	5.78	1.50	0.60	7.92	1.90	0.80
	Phase Inductance (mH)	20.3	5.2	2.0	35.0	8.6	3.5

Unipolar windings available upon request.



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custom winding, stack length or fully customized linear product ... that's our specialty!

^{*} Consult factory for availability.



L3S: ElectroCraft 34 Frame | Linear Actuator Stepper

Size Holding Torque		Linear Speed	Linear Force
oz-in (Ncm)		inch / sec (mm / sec)	Pounds (Newton)
NEMA 34, 1.8°	396 (280)	8.75 (225)	

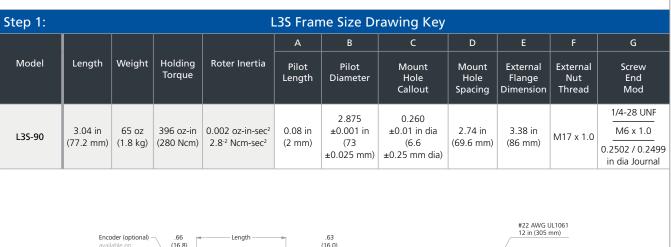


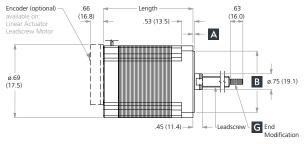


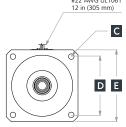
Powerful. Robust.

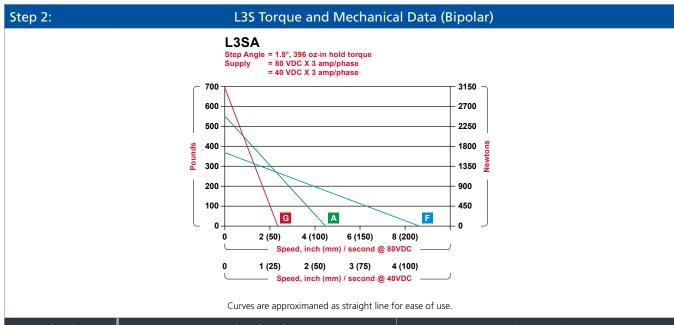
This NEMA 34 stepper-based linear actuator is the workhorse of linear motors. Made to move your most demanding loads with dual front bearings capable of up handling 700 Lbs (320kg) of linear force with precise resolution is a performance to be respected.











 Thread Designation
 Thread Lead Inches (mm) / Rev
 Linear Travel Inch (mm) / Full-Step

 G
 1/2-20 ACME (1S)
 0.05 (1.3)
 0.00025 (0.0064)

 A
 1/2-10 ACME (1S)
 0.10 (2.5)
 0.00050 (0.0127)

 F
 1/2-10 ACME (2S)
 0.20 (5.1)
 0.00100 (0.0254)

Example "A" thread pitch: @ 2 in/sec = 8,000 halfsteps/sec

Ste	ep 3:	Available Windings					
	Imperial	M200	M300	M500			
_	Current Bipolar (A/Phase)	2.0	3.0	5.0			
Bipolar	Phase Voltage VDC	5.0	3.0	2.0			
<u> </u>	Phase Resistance (ohm)	2.50	1.00	0.40			
	Phase Inductance (mH)	21.9	8.7	3.4			

Uniploar winding available for OEM application upon request.



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APPD15 & APPD15M: ElectroCraft AxialPower™ | Linear Actuator PMDC

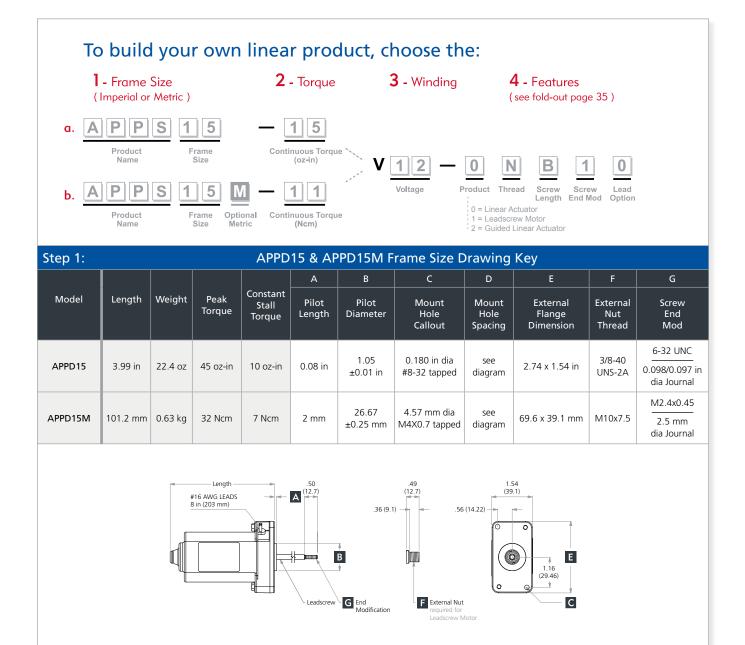
Size	Peak Torque oz-in (Ncm)	Linear Speed inch / sec (mm / sec)	Linear Force Pounds (Newton)
15 FRAME	45 (32)	2.5 (64)	70 (315)

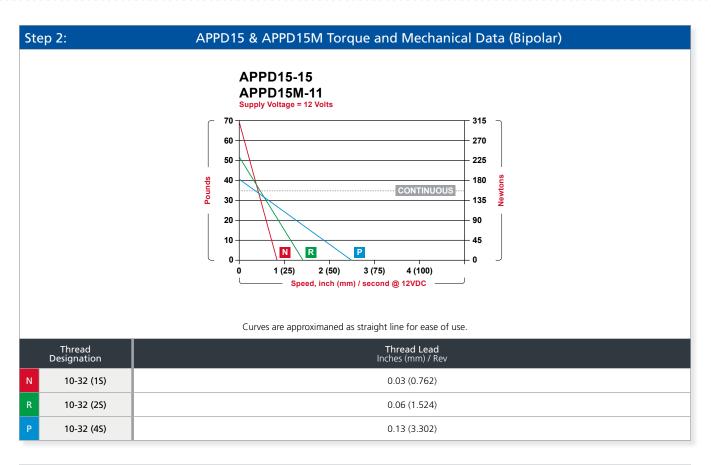




Simple. Direct.

The ElectroCraft 15 frame PMDC based linear actuators offers a simple on/off control for direct axial movement. Whether replacing an air cylinder, or introducing a simple electric actuator to your system, this simple, low cost solution is a reliable alternative.





Step 3:	Available Windings
Imperial	15V12
Metric	11V12
Voltage (Vdc)	12.0
Voltage Constant V/kRPM	3.2
Torque Constant oz-in/A (Ncm/A)	4.3 (3)
Max Continuous Current (A)	3.7
Peak Current (A)	10.0

^{*24} Volt windings for OEM applications are available upon request.



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APPD25 & APPD25M: ElectroCraft AxialPower™ | Linear Actuator PMDC

Size	Peak Torque	Linear Speed	Linear Force	
	oz-in (Ncm)	inch / sec (mm / sec)	Pounds (Newton)	
25 FRAME	215 (152)	1.6 (40)	180 (810)	

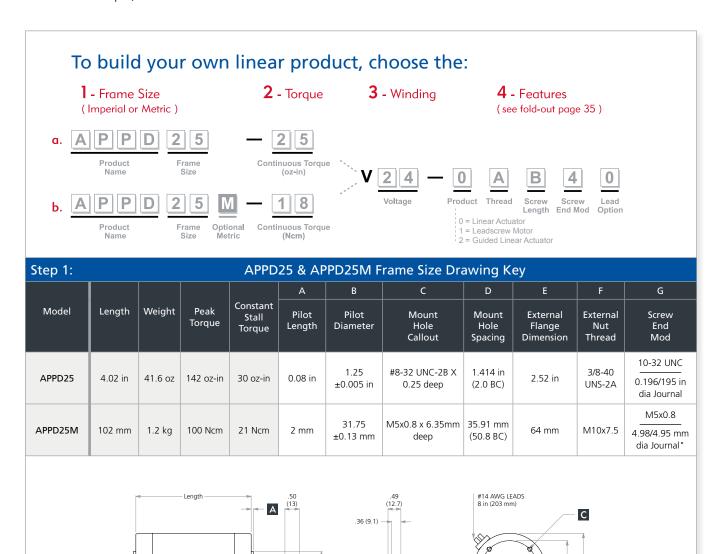


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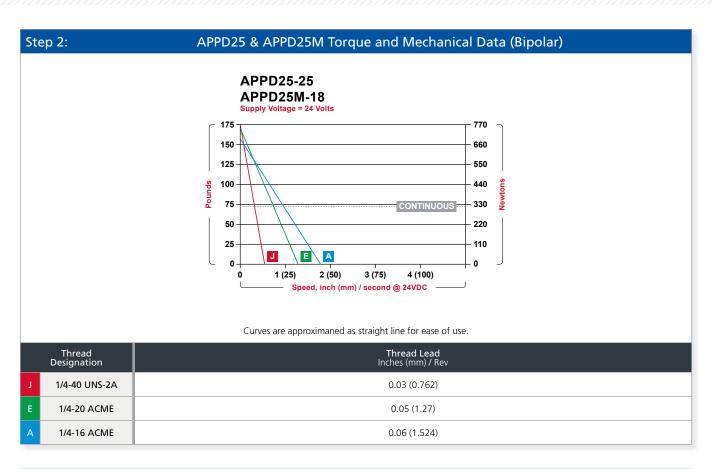
Simple. Direct.

The ElectroCraft 25 frame PMDC based linear actuators offers a simple on/off control for direct axial movement. Whether replacing an air cylinder, or introducing a simple electric actuator to your system, this simple, low cost solution is a reliable alternative.



В

F External Nut



Step 3:	Available Windings				
Imperial	25V12*	25V24			
Metric	18V12*	18V24			
Voltage (Vdc)	12.0	24.0			
Voltage Constant V/kRPM	3.3	6.6			
Torque Constant oz-in/A (Ncm/A)	4.4 (3.1)	8.9 (6.2)			
Max Continuous Current (A)	9.2	4.6			
Peak Current (A)	32.0	16.0			

^{* 12} Volt windings for OEM applications are available upon request. More coarse threads (increased speed).



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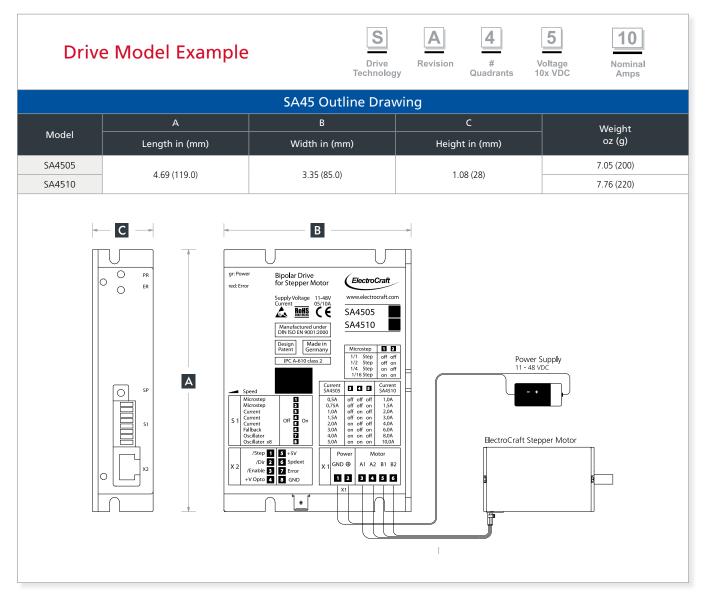
SA45: **Electrocraft CompletePower™** | Stepper Drive

Power Supply	Nominal Current	Operation Mode		Special Functions			
Voltage		i nases	Fullstep	Micro stepping	Integrated Oscillator	Current Fallback	Anti-Resonance Anti-Noise
11 - 48	5 / 10	2	•	•	•	•	•



For Stepper Motors. Up to 480W.

This bipolar stepper drive provides microstepping to 1/16 built into a fully enclosed rugged aluminum case. It can be DIN-rail mounted or panel mounted for fast integration. The mode of operation is set by simple DIP switches. Features include an internal oscillator that allows operation of the drive at a internal speed set point or with an external analog speed reference that can scale this set point. Both the 5 A and 10 A versions of this drive can be powered by the same range of voltage supplies. This drive is protected against over-current and overtemperature and incorporates the state of the art dual full bridge MOSFET driver for maximum efficiency. Connectivity is tool-free with RJ45-CAT5 plugs for the control inputs and push-type terminals for power.



		SA45 S	pecifications				
Model Number	Power Supply Voltage (VDC)	Nominal Current (Amps)	Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	Efficiency (%)		
SA4505	11 - 48	5	240	50	95		
SA4510	11 - 48	10	480	50	95		
		Cor	ntrol Inputs				
	Enable			Optical, Ri = 1 kOhm; max. 20	mA		
	Direction			Optical, Ri = 1 kOhm; max. 20	mA		
	Step		Opti	cal, Ri = 1 kOhm; max. 20 mA;	250 kHz		
	Speed ext.			+1to +5 VDC; Ri = 100 kOhr	n		
		:	Switches				
	Microstep			1/1; 1/2; 1/4; 1/16			
	Current			0,5 A to 5 A / 1 A to 10 A			
	Fallback		on / off				
	Oscillator			on / off			
	Oscillator x8		on / off				
			Outputs				
	Auxiliary voltage sourc	e +5V		+5 VDC / 50 mA			
	Fault		Optical, max. 20 mA				
			Display				
	LEDs			green= Power / red = Error			
		Function (of Potentiometers				
	Speed		Ra	nge: 4 Hz - 500kHz / 40 Hz - 48	800 Hz		
		Ambie	ent conditions				
	Operation temperatur	e (°C)		-10 to +45			
	Storage temperature	(°C)		-40 to +85			
	Humidity Range Not Conder	nsing (%rel)		20 to 80 % rel.			
		Mode	of Operation				
		Fullstep; Mid	crostep: 1/2, 1/4, 1/16				

Available Accessories for SA45 (details see page 36)									
IA210x	CAxxx	HA3008	HA3018	HA3028	MA0025	WA2509			
<u></u>	Q		0						



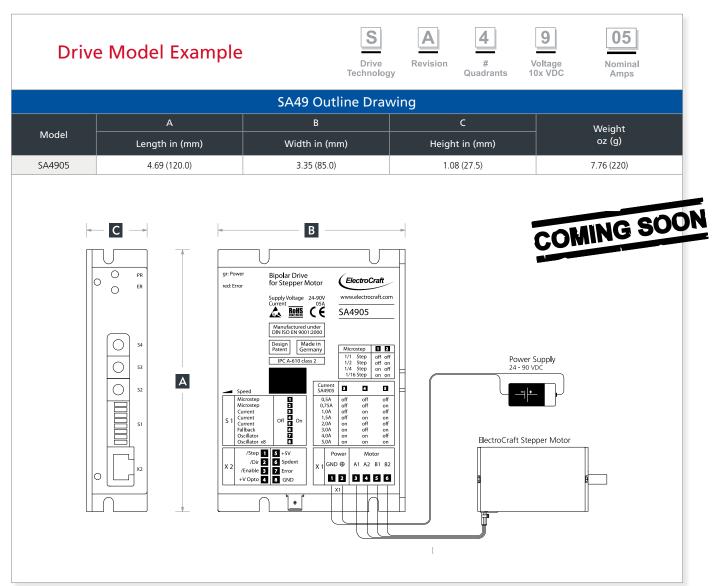
SA49 : Electrocraft CompletePower™ | Stepper Drive

Power Supply	Nominal	Phases	Operation Mode		Special Functions			
	Voltage	Current		Fullstep	Micro stepping	Integrated Oscillator	Current Fallback	Anti-Resonance Anti-Noise
	24 - 90	5	2	•	•	•	•	•



For Stepper Motors. Up to 450W.

This bipolar stepper drive provides microstepping to 1/16 built into a fully enclosed rugged aluminum case. It can be DIN-rail mounted or panel mounted for fast integration. The mode of operation is set by simple DIP switches. Features include an internal oscillator that allows operation of the drive at a internal speed set point. The current setting, internal speed and ramp time can easily be selected using BCD input switches then toggled into memory. This drive is protected against over-current and over-temperatureand incorporates the state of the art dual full bridge MOSFET driver for maximum efficiency. Connectivity is tool-free with RJ45-CAT5 plugs for the control inputs and push-type terminals for power.



The information on these pages represents data that is preliminary in nature and is subject to change. Please contact the factory for the most current information.

		SA49 S	pecifications				
Model Number	Power Supply Voltage (VDC)	Nominal Current (Amps)	Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	Efficiency (%)		
SA4905	24 - 90	5	450	50	95		
		Cor	ntrol Inputs				
	Enable			Optical, Ri = 1 kOhm; max. 20 m	А		
	Direction			Optical, Ri = 1 kOhm; max. 20 m	A		
	Step (250 kHz)			Optical, Ri = 1 kOhm; max. 20 m	A		
			Switches				
	Microstep			1/1; 1/2; 1/4; 1/16			
	Current Set			idle / set			
	Fallback			on / off			
	Speed Set			idle / set			
	I/O voltage			int / ext			
	Enable			int / ext			
	BCD Select			Speed / Current / Ramp			
			Outputs				
	Auxiliary voltage source	+5V		+5 VDC / 50 mA			
	Fault			Optical, max. 20 mA			
			Display				
	LEDs			green = Ready / red = Error			
		Function o	of Potentiometers				
	Speed		Ra	Range: 1,5 Hz - 1,2 kHz / 12 Hz - 9,6 kHz			
		Ambie	ent conditions				
	Operation temperature	(°C)		-10 to +45			
	Storage temperature (°C)		-40 to +85			
	Humidity Range Not Condens	ing (%rel)		20 to 80 % rel.			

Mode of Operation

Fullstep; Microstep: 1/2, 1/4, 1/16

The information on these pages represents data that is preliminary in nature and is subject to change. Please contact the factory for the most current information.



	Available Accessories for SA49 (details see page 36)									
IA210x	IA210x CAxxx HA3008 HA3018 HA3028 MA0025									
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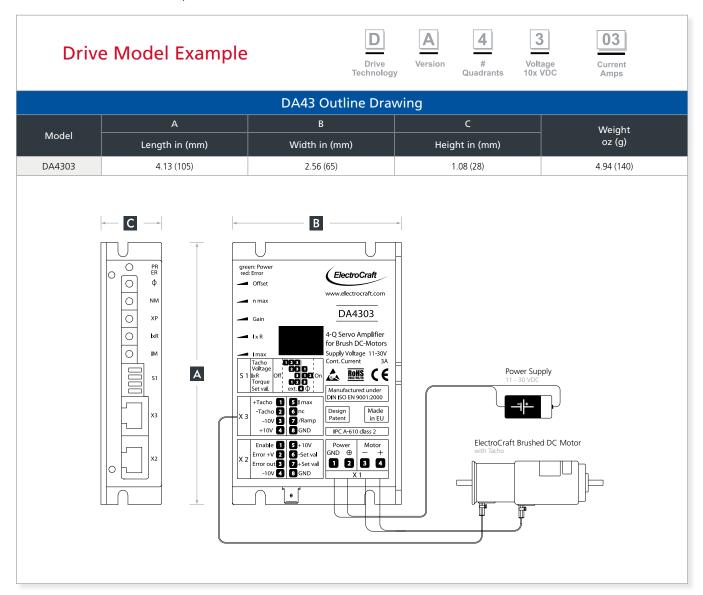
DA43 : Electrocraft CompletePower™ | Servo Amplifier

Power Supply Nominal Quadr Voltage Current	Naminal	Quadrants	Operation Mode						
			Torque	Analog	Speed Control				
		Control	Pos.	I x R Comp.	DC-Tacho	Voltage	Encoder		
11 – 30	3	4	•		•	•			



For Brush-Commutated Linear PMDC Motors. Up to 75 W.

This servo-amplifier is built into a fully enclosed rugged miniature aluminum case. Linear servo amplifiers are ideal for low friction applications requiring high bandwidth, low noise and minimal distortion from the power electronics. The drive can be configured in the following modes of operation with simple dip switch settings: I/R compensation, Tach mode, Voltage mode and Torque mode. Input power of 30 VDC combined with a mountable heat-sink provides up to 75 Watts of power. Inputs include current limit, max set value and gain functions. The drive handles continuous currents up to 3 A. The linear power stage is protected against overcurrent and over-temperature.



		DA43	S Specifications						
Model Number	Power Supply Voltage (VDC)	Aux. Voltage Verror (VDC)	Nominal Current (Amps)	Max. Power v Heatsink (Wa					
DA4303	11 - 30	5 - 30	3	75	97				
		C	ontrol Inputs		·				
	Set valu	ie		-10 to +10 VDC;	Ri = 20 kOhm				
	lmax			0 to +10 VDC; Ri > 10 kOhm					
	Tacho)		max. 50 VDC; F	Ri = 75 kOhm				
	Enable	2		TTL/ +24 VDC; F	Ri = 47 kOhm				
	Ramp	1							
			Switches						
Tacho-, Voltage-, IxR-, Torque-Mode Not set / Set									
	Set value via	Offset		extern /	intern				
			Outputs						
	Auxiliary volta	ge source		+10 VDC / 10 mA each					
	Auxiliary volta	ge source		+10 VDC / 10 mA each					
	Error			TTL / 24 VDC; I	Ri = 50 Ohm				
			Display						
	LEDs			green = Power	/ red = Error				
		Po	otentiometers						
	Function of Pote	entiometer		Offset; nmax; G	ain; lxR; lmax				
		Am	oient conditions						
	Operation tempo	erature (°C)		-10 to	+45				
	Storage temper	rature (°C)		-40 to +85					
	Humidity Range Not C	ondensing (%rel)		20 to 80 % rel.					
		Mod	de of Operation						
Speed	-control by voltage	Torque-control	lxR-comp	ensation	Speed-control by DC-tacho				

	Available Accessories fo	r DA43 (details see page 36)			
ASO-BM-70-30	CAxxxx	MA0025	WA2509		
	Q				
HA2008	HAZ	2018	HA2028		



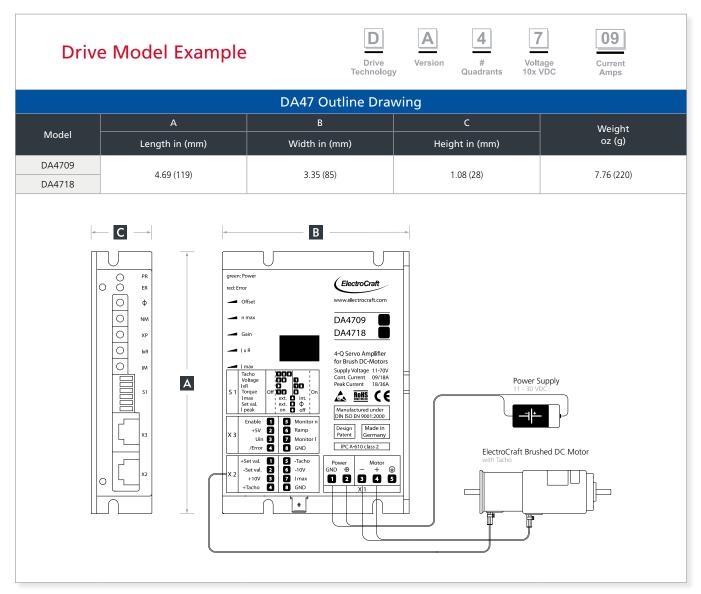
DA47 : Electrocraft CompletePower™ | Servo Amplifier

Power Supply Nominal Qua Voltage Current	Naminal		Operation Mode						
		Quadrants	Torque	ue Analog	Speed Control				
		Control	Pos.	I x R Comp.	DC-Tacho	Voltage	Encoder		
11 – 70	9 / 18	4			•	•	•		



For Brush-Commutated PMDC Motors. Up to 1260 W.

This four-quadrant PWM brush DC servo amplifier is fully enclosed in a small, rugged aluminum case which can be DIN-rail mounted or panel mounted for easy integration. The drive can be configured in the following modes of operation with simple dip switch settings: I/R compensation, Tach mode, Voltage mode and Torque mode. Both the 9 A and 18 A versions have twice the rated current available as peak current for intermittent overload conditions. This drive is protected against over-current and over-temperature and incorporates state of the art MOSFET technology for maximum efficiency. Connectivity is tool-free with RJ-45-connectors for input/outputs and push-type terminals for supply power and motor connections.



			DA47	Specification	ns .						
Model Number	Power Supply Voltage (VDC)	Aux. Voltage Verror (VDC)	Nominal Current (Amps)	Peak current (Amps)	Max. Power with Heatsink (Watts)	Frequency of power output stage (kHz)	Efficiency (%)				
DA4709			9	18	630						
DA4718	11 - 70	5 - 30	18	36	1260	50	95				
			Co	ntrol Inputs							
		Set value			-10 to +10) VDC; Ri = 20 kOhm					
		Tacho			max. 50 '	VDC; Ri = 50 kOhm					
		Enable			TTL/ +24 '	VDC; Ri = 4.7 kOhm					
		I Limit		intern / extern							
		Ramp			TTL / +24	VDC; Ri = 4.7 kOhm					
		lmax		0 to +10 VDC; Ri > 100 kOhm							
				Switches							
	Tacho-, Volt	age-, IxR-, Torque-M	ode		١	Not set / Set					
	Set	value via Offset			extern / intern						
	l peak					on / off					
				Outputs							
	Auxilia	ary voltage source			+5	VDC / 50 mA					
	Auxilia	ry voltage sources			±10 VDC / 20 mA						
		Monitor I			1 / 0.5 \	//A; Ri = 100 Ohm					
		Monitor n			0.1 V / 1 Vı	motor ; Ri = 100 Ohm					
	Superv	isory output /Error			Open Collector / Push	n Pull / TTL / +24V; Ri = 50 Oh	nm				
				Display							
		LEDs			green =	Power / red = Error					
			Pot	tentiometers							
	Functio	n of Potentiometer			Offset; nr	max; Gain; lxR; lmax					
			Amb	ent conditions							
	Operation	on temperature (°C)				-10 to +45					
	Storag	e temperature (°C)				-40 to +85					
	Humidity Rang	ge Not Condensing ((%rel)		20 to 80 % rel.						
			Mode	e of Operation							
Speed	-control by voltage	-	Torque-control	b	R-compensation	Speed-control by	/ DC-tacho				

	Available Accessories for DA47 (details see page 36)								
ASO-BM-70-30	IA210x	CAxxxx	HA3008	HA3018	HA3028	MA0025	WA2509		
	00	0		(A)	8				



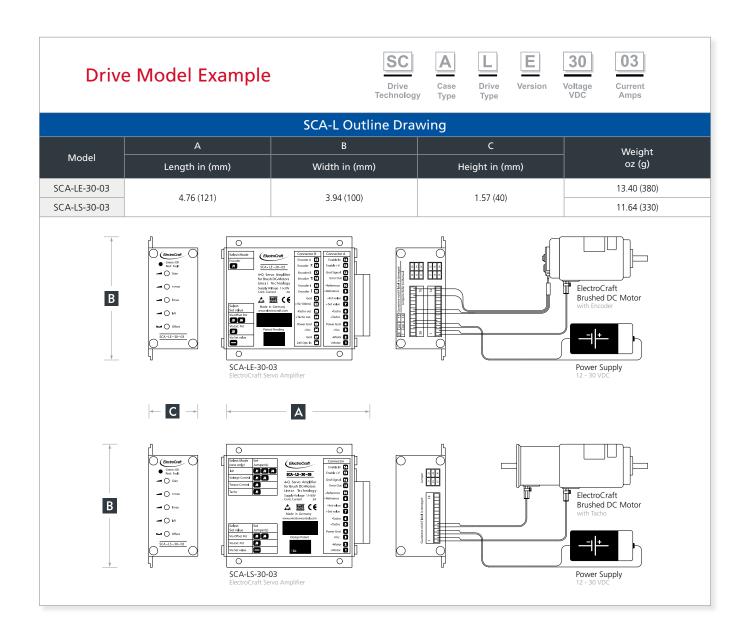
SCA-L: **Electrocraft CompletePower™** | Servo Amplifier

Model		Nominal	Quadrants	Operation Mode						
	Supply			Torque	Analog	Speed Control				
	Voltage	Control	Pos.	I x R Comp.	DC-Tacho	Voltage	Encoder			
SCA-LE-30-03	11 – 30	3	4						•	
SCA-LS-30-03	11 – 30	3	4	•		•	•	•		

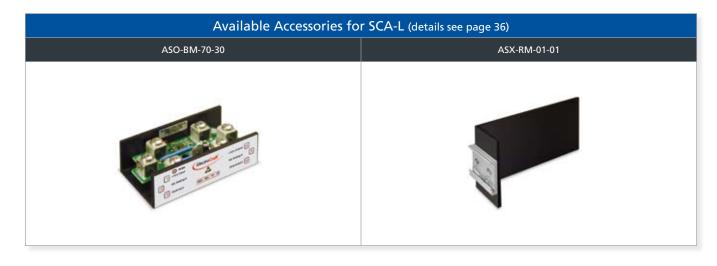


For Brush-Commutated PMDC Motors. Up to 75 W.

This linear four-quadrant brushless DC servo amplifier is fully enclosed in a rugged aluminum case which can be panel mounted for easy integration. The drive is available in several configurations depending on your control requirements. The drive handles continuous currents up to 3 Amps and is protected against over-current, over-temperature and motor short-circuit.



		SCA-L Spe	cifications				
Model Number	Power Supply Voltage (VDC)	1	Nominal Current (Amps)	N	lax. Power with Heatsink (Watts)		
SCA-LE-30-03	11 20		2		75		
SCA-LS-30-03	11 - 30		3		75		
		Control	Inputs				
	Set value		-	10 to +10 VDC; Ri =	: 100 kOhm		
	Tacho	max. 50 VDC; Ri = 50 kOhm					
	Enable			+8 to +30 VDC; Ri	= 5 kOhm		
	Encoder input signals (SCA-LE o	nly)	Channel A & /A; B & /B; I	& /l; max. 600 kHz ;	TTL/ +5 to +24 VDC; Ri > 10 kOhr		
		Outp	outs				
А	uxiliary voltage source for encoder (SC	A-LE only)	+5 VDC / 100 mA				
	Auxiliary voltage source			+3,9 VDC / 20) mA		
	Auxiliary voltage source			-3,9 VDC / 20	mA		
	Auxiliary voltage source Enable	+V	Co	onnected with 4.7 kC	Ohm to +VCC		
	Error		Ope	n Collector max. +3	30 VDC; 20 mA		
		Disp	lay				
	LEDs			green = OK / red	= Fault		
		Potentio	ometers				
	Function of Potentiometer			Gain; nmax; lmax;	xR; Offset		
		Ambient c	onditions				
	Operation temperature (°C)			-10 to +4!	5		
	Storage temperature (°C)		-40 to +85				
	Humidity Range Not Condensing (%rel)	20 to 80 % rel.				
		Mode of C	Operation				
SCA-LE-30-03		Speed-c	ontrol by Digital-Encoder				
SCA-LS-30-03	Speed-control by voltage	Torque-control	IxR-com	pensation	Speed-control by DC-tacho		





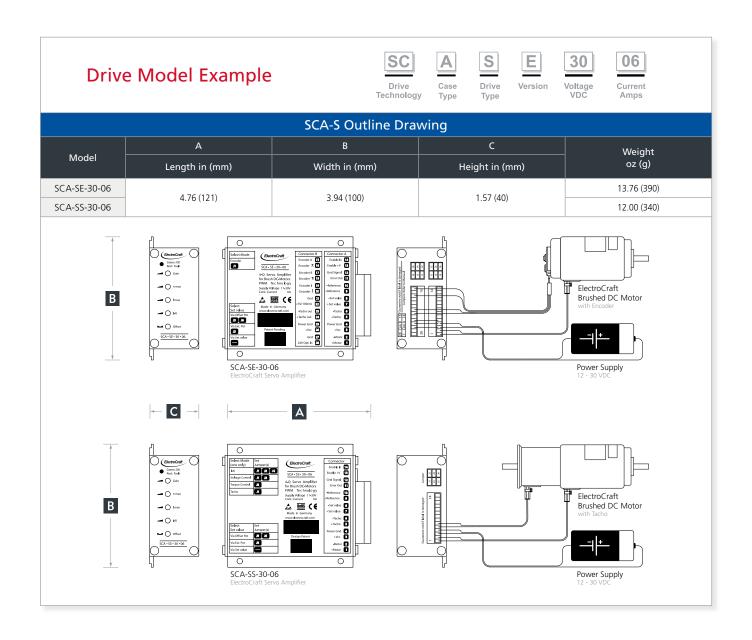
SCA-S: Electrocraft CompletePower™ | Servo Amplifier

Model	Model Power Nominal Quadrants Supply Current Voltage	Nominal Quadrants		Operation Mode						
		Torque Control	Analog Pos.	Speed Control						
				I x R Comp.	DC-Tacho	Voltage	Encoder			
SCA-SE-30-06	11 – 30	6	4						•	
SCA-SS-30-06	11 – 30	6	4	•		•	•	•		



For Brush-Commutated PMDC Motors. Up to 150 W.

This PWM four-quadrant brushless DC servo amplifier is fully enclosed in a rugged aluminum case which can be panel mounted for easy integration. The drive is available in several configurations depending on your control requirements. The drive handles continuous currents up to 6 Amps and is protected against over-current, over-temperature and motor short-circuit.



		SCA-S	Specifications						
Model Number	Power Supply Voltage (VDC)	Nominal Current (Amps)	Max. Power with Heatsink (Watts)	Frequency of power					
SCA-SE-30-06	44.00	_	450						
SCA-SS-30-06	11 - 30	6	150	50	95				
		C	ontrol Inputs						
	Set value			-10 to +10 VDC; Ri = 1	100 kOhm				
	Tacho			max. 50 VDC; Ri = 5	0 kOhm				
	Enable			+8 to +30 VDC; Ri =	5 kOhm				
	Encoder input signals (So	CA-SE only)	Channel A & /A; B &	Channel A & /A; B & /B; I & /I; max. 600 kHz ; TTL/ +5 to +24 VDC; Ri > 10 k					
			Outputs						
	Auxiliary voltage s	ource		+3.9 VDC / 20 r	mA				
	Auxiliary voltage s	ource		-3.9 VDC / 20 mA					
,	Auxiliary voltage source for enc	oder (SCA-SE only)		+5 VDC / 100 r	mA				
	Auxiliary voltage source	Enable +V		Connected with 27 kOh	m to +VCC				
	Supervision output	/Error		Open Collector max. +30	VDC; 20 mA				
			Display						
	LEDs			green = OK / red =	- Fault				
		Po	otentiometers						
	Function of Potentic	ometer		Gain; nmax; lmax; lxl	R; Offset				
		Aml	pient conditions						
	Operation temperat	ure (°C)		-10 to +45					
	Storage temperatu	re (°C)		-40 to +85					
	Humidity Range Not Cond	lensing (%rel)		20 to 80 % rel.					
		Мос	de of Operation						
SCA-SE-30-06			Speed-control by Digital-Encod	der					
SCA-SS-30-06	Speed-control by voltage	e Torque-co	ntrol IxR-	compensation	Speed-control by DC-tacho				

Availa	able Accessories for SCA-S (details see p	age 36)
ASO-BM-70-30	ASX-RM-01-01	IA210x



GO FIGURE.

Customize your options ...

To easily find a motor / motion system that best meets your needs:

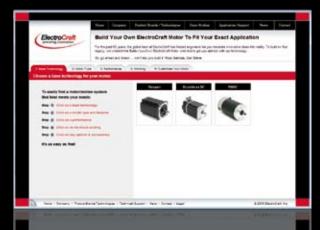
Step 1: Select a base technology

Step 2: Select a model type & features

Step 3: Select a performance

Step 4: Select an electrical winding

Step 5: Select any options & accessories



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System Matrix - Matching Linear Product and Drive Combinations

Lir	near Product					Drive I	Models			
	Mo	otor P/N	Bipo	lar Stepper	Drive		PM	DC Servo D	rive	
	Imperial	Metric	SA4505	SA4510	SA4905	DA4303	DA4709	DA4718	SCA-LS-30-03	SCA-SS-30-06
		APPS11M-7A05	•		•					
		APPS11M-7A10	•		•					
		APPS11M-7A15	•		•					
		APPS11M-10A05	•		•					
		APPS11M-10A10	•		•					
		APPS11M-10A15	•		•					
	APPS17-29A10	APPS17M-21A10	•		•					
	APPS17-29A15	APPS17M-21A15	•		•					
	APPS17-29A20	APPS17M-21A20	•		•					
AxialPower	APPS17-47A10	APPS17M-33A10	•		•					
Stepper (APPS)	APPS17-47A15	APPS17M-33A15	•		•					
	APPS17-47A20	APPS17M-33A20	•		•					
	APPS17-58A10	APPS17M-41A10	•		•					
	APPS17-58A15	APPS17M-41A15	•		•					
	APPS17-58A20	APPS17M-41A20	•		•					
	APPS23-90A10	APPS23M-64A10	•		•					
	APPS23-90A20	APPS23M-64A20	•		•					
	APPS23-90A30	APPS23M-64A30	•		•					
	APPS23-150A10	APPS23M-106A10	•		•					
	APPS23-150A20	APPS23M-106A20	•		•					
	APPS23-150A30	APPS23M-106A30	•		•					
12.6-4	L3SAF-M200		•		•					
L3-Series Stepper	L3SAF-M300		•		•					
эсерреі	L3SAF-M500			•						
	APPD15-10V120	APPD15M-7V120						•		•
AxialPower	APPD15-10V240	APPD15M-7V240				•		•	•	
PMDC (APPD)	APPD25-30V120	APPD25M-21V120						•		
	APPD25-30V240	APPD25M-30V240					•			•



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Need an anti-backlash feature or don't see exactly what you need? Have ElectroCraft build you a custom winding, stack length or fully customized linear product ... that's our specialty!



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- CompletePower™ I Motion Control
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- RapidPower™ I BLDC
- DirectPower™ I PMDC
- MobilePower™ I Transmissions
- SolidPower™ Plus I Housed AC
- SurePower™ I C-Frame AC



CompletePower™ I Drives



With meticulous engineering and advanced electronics, our CompletePower speed controls and servo drives offer reliability and precision servo motion control. From sensitive medical dosing systems to rugged professional power tools, our CompletePower devices can handle a wide variety of applications.

AxialPower™ I Linear Actuator



PMDC, and BLDC motors, our family of AxialPower linear actuators are built to last. Our unique approach to linear motion with low-friction, polymer rotating nuts and stainless steel leadscrews provides high force and linear precision in the smallest packages available.

TorquePower™ I Steppers



With non-cumulative position accuracies as low as ±3%, the precision of our TorquePower motor is matched only by the dependability of its performance. Bi-directional operation and enclosed, permanently lubricated ball bearings provide longlasting, smooth operation.

RapidPower™ I BLDC



Our BLDC motors provide the rapid acceleration and consistent speed needed for applications from centrifuges to x-y positioning systems. The RapidPower product line ensures a steady operation at any speed by utilizing sealed ball bearings and reduced torque ripple from skewed magnetization.

DirectPower™ I PMDC



Dynamically balanced armatures and precision ball bearings ensure that the DirectPower line maintains its characteristically smooth performance. This durable, totally enclosed, nonventilated (TENV) motor is available in a broad product line from lower cost, general purpose options to high performance PMDC servo motors.

MobilePower™ I Transmissions



With a choice of output ratios, our MobilePower line of products helps power battery-operated vehicles from wheelchairs to lift trucks. And, to increase durability and decrease noise levels, the robust all metallic gears are hobbed to a precision AGMA 9-Class.

SolidPower™ Plus I Housed AC

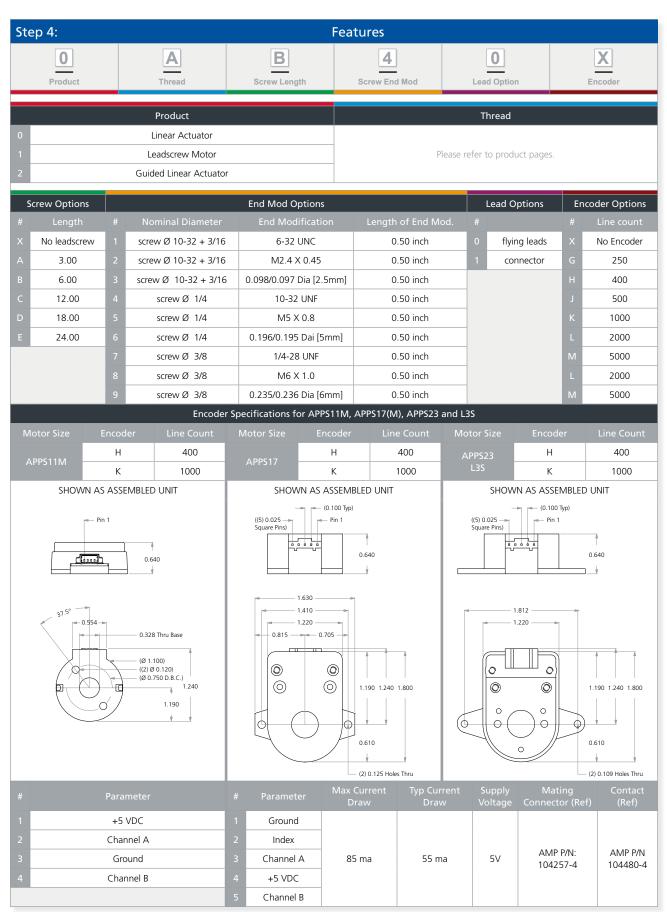


High starting torques and stator windings matched to your application ensure the SolidPower product provides lasting performance. The dynamically balanced, skewed rotor bars and precision-machined fits keep vibration levels at a minimum.

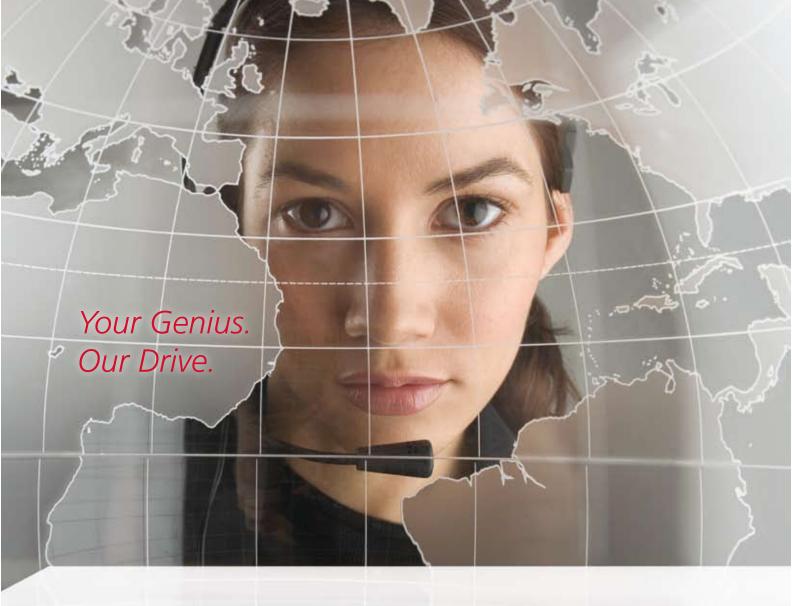
SurePower™ I C-Frame AC



Our AC shaded-pole motor, the SurePower product, can be utilized for a wide range of air-moving applications - perfect for the rigors of refrigeration and commercial food equipment applications.



Drive Accessories						
Patch Cable						
	P/N	50cm	100cm	200cm	300cm	
	Red	CA2005	CA2010	CA2020	CA2030	
1	Yellow	CA4005	CA4010	CA4020	CA4030	
	Gray	CA8005	CA8010	CA8020	CA8030	
	Aluminium Din Rail	kit		Braking module		
	Aluminium Din Rail kit wit L-shaped bracket for units SCA-Lx / SCA-Sx (not used for SCA-SS-70-3	:		Braking module in a rugged aluminium case. DA-Series SCA-Series	P/N ASO-BM-70-30	
	Passive heatsink			Passive heatsink		
	Passive heatsink optimized DA43			Passive heatsink optimized for SA45 SA49 DA47		
	P/N HA2008		P/N HA3008			
	Fanned heatsink			Fanned heatsink		
W	One fan heatsink optimize (fan is 1 x 24 VDC, .8 W): DA43	d for drives P/N HA2018	3	One fan heatsink optimized f (fan is 1 x 24 VDC, .8 W): SA45 SA49 DA47	or drives P/N HA3018	
	Fanned heatsink		Fanned heatsink			
B B	Two fan heatsink optimize (fans are 2 x 24 VDC, .8 W DA43		3	Two fan heatsink optimized f (fans are 2 x 24 VDC, .8 W): SA45 SA49 DA47	or drives P/N HA3028	
	Choke module			DIN Rail mounting kit		
00	Choke module optimized for Inductance: IA2100 = 2x50 Nominal current: 10 A DA-Series SCA-Series			DIN Rail mounting kit for unit DA-Series EA-Series	r/N MA0025	
	Break Out Board			DIN Rail mounting kit		
	Break Out Board for: DA-Series EA-Series			DIN Rail mounting kit for: ASO-BM-70-30		
		P/N WA2509	9		P/N MA3050	



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